

HARDENER

↓

MIX RATIO

NOZZLE SET UP

AIR FEED (PSI)

FILM (1mil = 30μ)

FLASH PER COAT

FLASH PRE BAKE

DUST DRY @ 68°F

BAKE TIME @ 140°F

POT LIFE

9650	1:1	1.2 - 1.4	20 - 32	50 - 60μ	3-5 mins	3-5 mins	20 mins	3-6 mins	60 mins
------	-----	-----------	---------	----------	----------	----------	---------	----------	---------

#Pro-Tip for X-Cure: Do NOT exceed 5-7 minutes application between coats (weather dependent).

9330	2:1+10%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	25 mins	10 mins	60 mins
9350	2:1+10%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	30 mins	15 mins	60 mins
9370	2:1+10%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	35 mins	20 mins	60 mins

9330	2:1+10%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	30 mins	10 mins	60 mins
9350	2:1+10%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	30 mins	15 mins	60 mins
9370	2:1+10%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	35 mins	20 mins	60 mins

#Pro-Tips for X13NG: In more humid conditions flash for longer between coats. 91 Series hardeners can also be used in X13.

9123	2:1+5%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	8 hours	20 mins	40 mins
9125	2:1+5%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	10 hours	25 mins	40 mins
9127	2:1+5%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	12 hours	30 mins	40 mins

9123	2:1+5%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	8 hours	20 mins	40 mins
9125	2:1+5%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	10 hours	25 mins	40 mins
9127	2:1+5%	1.2 - 1.4	20 - 32	50 - 60μ	5-10 mins	5 mins	12 hours	30 mins	40 mins

		Matt 1 Flat	Matt 2 Matt	Matt 3 Mid	Matt 4 Satin	Matt 5 Semi Gloss	
% of Gloss		0-5%	10-15%	15-20%	30-35%	55-65%	
X41 Matt		100	80	75	65	55	
X5 Gloss		0	20	25	35	45	
Mixing Ratio		3:1+50%	2:1+40%	2:1+40%	2:1+40%	2:1+40%	

7125

5:1+20%

1.4 - 1.8

20 - 29

50 - 100μ

2-3 mins

2-3 mins

5 mins

15 mins

30 mins

#Pro-Tips for M12: Should apply in lighter coats (maximum 3), Stimulate with air between coats until Matt

3950	3:1+20%	1.4 - 1.8	20 - 29	50 - 100μ	5-10 mins	5 mins	60 mins	15 mins	30 mins
9230	5:1+20%	1.4 - 1.8	20 - 29	50 - 100μ	5-10 mins	5 mins	6 hours	30 mins	45 mins

#Pro-Tips for M9: Reduce primer by at least 10-20% according to sanding scratches (Grit), Respect Potlife.

7082	4:1+20%	1.4 - 1.8	20 - 29	50 - 100μ	5-10 mins	5 mins	90 mins	20 mins	30 mins
------	---------	-----------	---------	-----------	-----------	--------	---------	---------	---------

2120	3:1+20%	1.4 - 1.8	20 - 29	50 - 150μ	3-5 mins	5 mins	16 hours	40 mins	10 hours
2130	2:1+20%	1.4 - 1.8	20 - 29	50 - 150μ	3-5 mins	5 mins	90 mins	20 mins	90 mins

#Pro-Tips for 2110: Sanding required within 24 hours. Also suitable for wet on wet application.

9250	4:1+20%	1.2 - 1.4	20 - 32	30 - 35μ	n/a	n/a	8-10 mins	5-10 mins	60 mins
------	---------	-----------	---------	----------	-----	-----	-----------	-----------	---------

#Pro-Tips for M10: Dries with a slight gloss finish/shine (8 mins). Can stay open for up to 4 days.

AWARD-WINNING TECHNOLOGY

QR for Full TDS

↓

SFR X-CURE

Game-changer clear coat that has transformed many bodyshop's efficiencies and flow. With a 5 minute bake and a 60 minute Air-Dry that maintains super high gloss level due to the Ultra High Solid Content...

QR for Full TDS

↓

X15 LUMINA

All of customers that have used Lumina share the same opinion of **'It's the best Clear Coat they've ever sprayed!'** Our highest solid content clear in the range giving the X15 incredible glamor levels of gloss and very user friendly...

QR for Full TDS

↓

X13NG SPECTRUM

The all new X13NG (New Generation) increasing the performance of it's predecessor. Faster drying times and easier to apply. Ultra high solid content for amazing gloss levels for all bodyshop types...

QR for Full TDS

↓

X10 SYSTEM

Although the X10 is our entrance level 2:1 clear it is still Ultra High Solid and one of our most popular topcoats due to it being a true 'All-rounder!' Very easy to apply with amazing levels of gloss and extremely forgiving...

QR for Full TDS

↓

X7 UNIVERSAL

Everyday clear coat that is easy to spray in all spray booth conditions. The X7 is one of the highest solid content 4:1 clear on the market...

QR for Full TDS

↓

X41 MATT & X5 CLEAR COAT

These clears are mixable to achieve the desired finish. X5 = 100% Gloss, X41 = 0-5% Gloss. Use table left.

QR for Full TDS

↓

M12 SFR PRIMER

Super Fast primer that Air-Dries in 15 minutes. Perfect for high production bodyshops. DTM to multiple substrates including Aluminum...

QR for Full TDS

↓

M9 HB PRIMER

Versatile DTM Primer that can be used as a high build or production primer depending on the hardener. Excellent adhesion and smooth finish...

QR for Full TDS

↓

M8 HB PRIMER

Universal high build primer suitable for all kinds of repairs and different substrates. Easy to sand, DTM, with excellent adhesion...

QR for Full TDS

↓

2110 EPO-PRIME

A Corrosion protective, epoxy based primer with very high filling power offering high resistance to Chemicals and Excellent Adhesion ...

QR for Full TDS

↓

M10 2K SEALER

No need to scuff your edges as this sealer blends into the adjacent area. Fast drying times and can stay open for 4 days...

Other Products...

QR for Full TDS

↓

M30 AEROSOL PRIMER 2K

- 15 Minute Air Dry
- DTM
- Delivers smooth surface finish
- Stays open for 30 Days once Activated

#Pro-Tips for M30: Build with light coats, DO NOT over apply too thick.

QR for Full TDS

↓

7025/7026 DTP PRIMER

Direct-to-plastic primers available in either out the gun or aerosol form. Excellent adhesion to all plastics...

#Pro-Tips for DTP Primers: Flash for a minimum of 10-15 minutes before overcoating.

QR for Full TDS

↓

7015 ADHESION PROMOTER

Quick Drying transparent adhesion promoter. Excellent Adhesion, Transparent...

#Pro-Tips for Adhesion Promoter: Apply in light coats, DO NOT over apply, allow for flash.

QR for Full TDS

↓

PREMIUM BODY FILLERS X 3

General purpose, Glaze and Fiber Filler. Fast drying, high quality resin for excellent adhesion.

MIX RATIO

SAND 68°F

SAND IR

GRIT SIZE

OPEN TIME

B11 FILLER

B14 FIBER

B17 GLAZE

QR for Full TDS

↓

1970 Dura-Tape Blue

3 SIZES AVAILABLE: 3/4" 1 1/2" 2"

- High adhesion & clean removal
- Conformable to various shapes
- Consistent unwinding & easy tearing

QR for Full TDS

↓

PREMIUM REDUCERS

High grade thinner/reducer for diluting all acrylic & polyurethane refinishing products. Various speeds from slow to fast.

QR for Full TDS

↓

VARIOUS 1K PRIMERS

Offering a range of 1K Primers includes a General Purpose Primer in 3 colors, an Etch and an Epoxy...

QR for Full TDS

↓

MERCH

Every month we run exciting promotions including all types of cool merchandise.

Ask you Silco dealer for monthly updates!