

HARDENER

	MIX RATIO	NOZZLE SIZE	AIR FEED (PSI)	FILM (1 mil = 30μ)	FLASH PER COAT	FLASH PRE BAKE	DUST DRY @ 68°F	BAKE TIME @ 140°F	POT LIFE
9650	1:1	1.2 - 1.4	20 - 32	50 - 60μ	3-5 mins	3-5 mins	30-60 mins	3-6 mins	60 mins
9670	1:1	1.2 - 1.4	20 - 32	50 - 60μ	3-5 mins	3-5 mins	30-60 mins	5-8 mins	60 mins

#Pro-Tip for X-Cure: Do NOT exceed 5-7 minutes application between coats (weather dependent).



silco 25
YEARS

QR for Full TDS



Game-changer clear coat that has transformed many bodyshop's efficiencies and flow. With a 5 minute bake and a 60 minute Air-Dry that maintains super high gloss level due to the Ultra High Solid Content...

SFR X-CURE



X15 LUMINA



All of customers that have used Lumina share the same opinion of 'It's the best Clear Coat they've ever sprayed!' Our highest solid content clear in the range giving the X15 incredible glamor levels of gloss and very user friendly...



X13NG SPECTRUM



The all new X13NG (New Generation) increasing the performance of it's predecessor. Faster drying times and easier to apply. Ultra high solid content for amazing gloss levels for all bodyshop types...



X10 SYSTEM



Although the X10 is our entrance level 2:1 clear it is still Ultra High Solid and one of our most popular topcoats due to it being a true 'All-rounder!' Very easy to apply with amazing levels of gloss and extremely forgiving...



X7 UNIVERSAL



Everyday clear coat that is easy to spray in all spray booth conditions. The X7 is one of the highest solid content 4:1 clear on the market...



9700 Gloss & 9710 Matt DTM Clear

Direct to Metal Clear Coats in both Matt and Gloss Finishes, can be mixed together to achieve desired finish. Very strong adhesion to all metals.



% of Gloss -	Matt 1	Matt 2	Matt 3	Matt 4	Matt 5
	Flat	Matt	Mid	Satin	Semi Gloss
X41 Matt -	0-5%	10-15%	15-20%	30-35%	55-65%
X5 Gloss -	100	80	75	65	55
9250	3:1+50%	2:1+40%	2:1+40%	2:1+40%	2:1+40%

Matt & Semi Gloss Mixing Table

Mix Ratio 2:1 with 9085 Hardener

7125	5:1+20%	1.4 - 1.8	20 - 29	50 - 100μ	2-3 mins	2-3 mins	5 mins	15 mins	30 mins
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#Pro-Tips for M12: Should apply in lighter coats (maximum 3), Stimulate with air between coats until Matt.

X41 MATT & X5 CLEAR COAT

These clears are mixable to achieve the desired finish. X5 = 100% Gloss, X41 = 0-5% Gloss. Refer to table (left).



M12/M30 SFR PRIMER



Super Fast primer that Air-Dries in 15 minutes. Perfect for high production bodyshops. DTM to multiple substrates including Aluminum... Available in 2K Aerosol with 30 Day open-time.



M9 HB PRIMER



Versatile DTM Primer that can be used as a high build or production primer depending on the hardener. Excellent adhesion and smooth finish...



M8 HB PRIMER



Universal high build primer suitable for all kinds of repairs and different substrates. Easy to sand, DTM, with excellent adhesion...



2110 EPO-PRIME



A Corrosion protective, epoxy based primer with very high filling power offering high resistance to Chemicals and Excellent Adhesion ...



M10 2K SEALER



No need to scuff your edges as this sealer blends into the adjacent area. Fast drying times and can stay open for 4 days...



OTHER PRODUCTS...

1970 Dura-Tape Blue

PERFIN

- High adhesion & clean removal
- Conformable to various shapes
- Consistent unwinding & easy tearing

3 Sizes Available



7035 4PLASTIC ADDITIVE

Can be added to all of the Primer/Sealer products for adhesion 'Direct-to-Plastic'.



7025/7026 DTP PRIMER

Direct-to-plastic primers available in either out the gun or aerosol form. Excellent adhesion to all plastics...



7014/7015 ADHESION PROMOTER

Quick Drying transparent adhesion promoter. Available in 1K Aerosol and 1L Cans...



1818 AEROSOL PRIMERS 1K

Good spray pattern & adhesion, available in 3 colors.



4110 AEROSOL ETCH PRIMER 1K



3005 CAVITY (WAX) COAT SPRAY

Protective coating based on special waxes in spray form. It's high melting point prevents runoff at high Summer temperatures...

BODY FILLERS

MIX RATIO	SAND 68°F	SAND IR	GRIT SIZE	OPEN TIME	SIZES
2-3%	20 mins	5 mins	P120+	5 mins	3L

B13 MULTI-GREEN



Multi-purpose high quality filler, easy to sand with excellent adhesion and flexibility...

B14 MULTI-FIBER



Fiber-glass reinforced filler with very high mechanical strength and excellent adhesion...

B4 FLEX-PLAST



Special polyester putty, extremely flexible for all types of Plastic...

B17 GLAZE



Special polyester putty, extremely flexible for all types of Plastic...

*All fillers come with Blue Hardener, Red (Faster) available on request.



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