

HARDENER

MIX RATIO

NOZZLE SIZE

AIR FEED (PSI)

FILM (1 mil = 30µ)

FLASH PER COAT

FLASH PRE BAKE

DUST DRY @ 68°F

BAKE TIME @ 140°F

POT LIFE

9650	1:1	1.2 - 1.4	20 - 32	50 - 60µ	3-5 mins	3-5 mins	30-60 mins	3-6 mins	60 mins
9670	1:1	1.2 - 1.4	20 - 32	50 - 60µ	3-5 mins	3-5 mins	30-60 mins	5-8 mins	60 mins

#Pro-Tip for X-Cure: Do NOT exceed 5-7 minutes application between coats (weather dependent).

9330	2:1+10%	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	30-60 mins	10 mins	60 mins
9350	2:1+10%	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	30-60 mins	15 mins	60 mins
9370	2:1+10%	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	1-2 hours	20 mins	60 mins

#Pro-Tips for X15: In more humid conditions flash for longer between coats.

9330	2:1+10%	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	30-60 mins	10 mins	60 mins
9350	2:1+10%	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	30-60 mins	15 mins	60 mins
9370	2:1+10%	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	1-2 hours	20 mins	60 mins

#Pro-Tips for X13NG: In more humid conditions flash for longer between coats. 91 Series hardeners can also be used in X13.

9122	2:1	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	3-4 hours	20 mins	40 mins
9123	2:1	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	4-6 hours	20 mins	40 mins
9125	2:1	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	6-8 hours	25 mins	40 mins
9127	2:1	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	12 hours	30 mins	40 mins

#Pro-Tips for X10: For faster drying times add 3130 Accelerator.

9123	4:1	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	30-60 mins	20 mins	40 mins
9125	4:1	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	1-2 hours	25 mins	40 mins
9127	4:1	1.2 - 1.4	20 - 32	50 - 60µ	5-10 mins	5 mins	4 hours	30 mins	40 mins

9700 Gloss & 9710 Matt DTM Clear

Direct to Metal Clear Coats in both Matt and Gloss Finishes, can be mixed together to achieve desired finish. Very strong adhesion to all metals.

Mix Ratio 2:1 with 9085 Hardener

	Matt 1 Flat	Matt 2 Matt	Matt 3 Mid	Matt 4 Satin	Matt 5 Semi Gloss
% of Gloss -	0-5%	10-15%	15-20%	30-35%	55-65%
X41 Matt -	100	80	75	65	55
X5 Gloss -	0	20	25	35	45
9250	3:1+50%	2:1+40%	2:1+40%	2:1+40%	2:1+40%

Matt & Semi Gloss Mixing Table

7125	5:1+20%	1.4 - 1.8	20 - 29	50 - 100µ	2-3 mins	2-3 mins	5 mins	15 mins	30 mins
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#Pro-Tips for M12: Should apply in lighter coats (maximum 3). Stimulate with air between coats until Matt.

3950	3:1+20%	1.4 - 1.8	20 - 29	50 - 100µ	5-10 mins	5 mins	60 mins	15 mins	30 mins
9230	5:1+20%	1.4 - 1.8	20 - 29	50 - 100µ	5-10 mins	5 mins	6 hours	30 mins	45 mins

#Pro-Tips for M9: Reduce primer by at least 10-20% according to sanding scratches (Grit), Respect Potlife.

9082	4:1+20%	1.4 - 1.8	20 - 29	50 - 100µ	5-10 mins	5 mins	90 mins	20 mins	30 mins
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2120	3:1+20%	1.4 - 1.8	20 - 29	50 - 150µ	3-5 mins	5 mins	16 hours	40 mins	10 hours
2130	2:1+20%	1.4 - 1.8	20 - 29	50 - 150µ	3-5 mins	5 mins	90 mins	20 mins	90 mins

#Pro-Tips for 2110: Sanding required within 24 hours. Also suitable for wet on wet application.

9250	4:1+20%	1.2 - 1.4	20 - 32	30 - 35µ	n/a	n/a	8-10 mins	5-10 mins	60 mins
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#Pro-Tips for M10: Dries with a slight gloss finish/shine (8 mins). Can stay open for up to 4 days.

OTHER PRODUCTS...

1970 Dura-Tape Blue

PERFIN

3 Sizes Available

3/4"

1 1/2"

2"

- High adhesion & clean removal
- Conformable to various shapes
- Consistent unwinding & easy tearing

PREMIUM REDUCERS

Silco only use the highest quality grade of reducer/thinner meaning you can use our product in all other acrylic & polyurethane refinishing Products.

Various speeds available, slow to fast.

WE ♥ MERCH

Ask your local Silco Jobber about the latest promotional campaigns we run month to month...

Or register on the Silco USA website to receive monthly promotional updates.

7035 4PLASTIC ADDITIVE

Can be added to all of the Primer/Sealer products for adhesion 'Direct-to-Plastic'.

7025/7026 DTP PRIMER

Direct-to-plastic primers available in either out the gun or aerosol form. Excellent adhesion to all plastics...

7014/7015 ADHESION PROMOTER

Quick Drying transparent adhesion promoter. Available in 1K Aerosol and 1L Cans...

1818 AEROSOL PRIMERS 1K

Good spray pattern & adhesion, available in 3 colors.

4110 AEROSOL ETCH PRIMER 1K

3005 CAVITY (WAX) COAT SPRAY

Protective coating based on special waxes in spray form. It's high melting point prevents runoff at high Summer temperatures...

QR for Full TDS

SFR X-CURE

Game-changer clear coat that has transformed many bodyshop's efficiencies and flow. With a 5 minute bake and a 60 minute Air-Dry that maintains super high gloss level due to the Ultra High Solid Content...

X15 LUMINA

All of customers that have used Lumina share the same opinion of 'It's the best Clear Coat they've ever sprayed!' Our highest solid content clear in the range giving the X15 incredible glamor levels of gloss and very user friendly...

X13NG SPECTRUM

The all new X13NG (New Generation) increasing the performance of it's predecessor. Faster drying times and easier to apply. Ultra high solid content for amazing gloss levels for all bodyshop types...

X10 SYSTEM

Although the X10 is our entrance level 2:1 clear it is still Ultra High Solid and one of our most popular topcoats due to it being a true 'All-rounder!' Very easy to apply with amazing levels of gloss and extremely forgiving...

X7 UNIVERSAL

Everyday clear coat that is easy to spray in all spray booth conditions. The X7 is one of the highest solid content 4:1 clear on the market...

X41 MATT & X5 CLEAR COAT

These clears are mixable to achieve the desired finish. X5 = 100% Gloss, X41 = 0-5% Gloss. Refer to table (left).

M12/M30 SFR PRIMER

Super Fast primer that Air-Dries in 15 minutes. Perfect for high production bodyshops. DTM to multiple substrates including Aluminum... Available in 2K Aerosol with 30 Day open-time.

M9 HB PRIMER

Versatile DTM Primer that can be used as a high build or production primer depending on the hardener. Excellent adhesion and smooth finish...

M8 HB PRIMER

Universal high build primer suitable for all kinds of repairs and different substrates. Easy to sand, DTM, with excellent adhesion...

2110 EPO-PRIME

A Corrosion protective, epoxy based primer with very high filling power offering high resistance to Chemicals and Excellent Adhesion ...

M10 2K SEALER

No need to scuff your edges as this sealer blends into the adjacent area. Fast drying times and can stay open for 4 days...

BODY FILLERS

MIX RATIO

2-3%

SAND 68°F

20 mins

SAND IR

5 mins

GRIT SIZE

P120+

OPEN TIME

5 mins

SIZES

3L

B13 MULTI-GREEN

Multi-purpose high quality filler, easy to sand with excellent adhesion and flexibility...

2-3%

20 mins

5 mins

P80+

5 mins

1L/3L

B14 MULTI-FIBER

Fiber-glass reinforced filler with very high mechanical strength and excellent adhesion...

2-3%

20 mins

5 mins

P120+

5 mins

1L/3L

B4 FLEX-PLAST

Special polyester putty, extremely flexible for all types of Plastic...

2-3%

20 mins

5 mins

P120+

5 mins

1L/3L

B17 GLAZE

Special polyester putty, extremely flexible for all types of Plastic...

2-3%

20 mins

5 mins

P120+

5 mins

1L/3L

*All fillers come with Blue Hardener, Red (Faster) available on request.