

## **7035 4Plastic**

### **Adhesion additive for 2K Primer Fillers on plastic substrates.**

- excellent adhesion on various plastic substrates (PP-EPDM, PP, ABS, PE)
- primer filler can be applied as wet-on-wet or as sandable filler
- additive does not effect the features of the primer filler (sagging, sandability, papper clogging, adhesion of bascoat and clear coat)
- smooth surface

### **Substrate preparation**

In case of coating plastics: Before application, reheat the object to be painted for 60 minutes at 60 °C/140 °F. Degrease the surface with Silco antsilicone degreaser. Sand/matt with matting paste. Clean again with Silco antsilicone degreaser. Allow parts to dry completely. ATTENTION: Sanded material must be removed completely! After this preparation we recommend doing a wetting test with water. If the water rolls off quickly repeat the pre-treatment. Additionally, use of Antistatic Degreasing Wipe (art.no. 2215) is recommended. Due to the most different kinds of plastic and compounds on the market we recommend pre-testing the product on original plastic parts (application and adhesion).

### **Application**

#### **Primer Filler 9900 M9 Surfacer**

		By volume
5 : 1	9900 M9 Surfacer	5 (vol.)
	9230 (fast)/9250 (standard) 2K Hardener	1 (vol.)
	7035 4Plastic	10%
	Add thinner 7050 to adjust the viscosity.	10-15%

#### **Primer Filler 9900 M9 Surfacer**

		By volume
3 : 1	9900 M9 Surfacer	3 (vol.)
	3950 Hardener	1 (vol.)
	7035 4Plastic	10%

## **7035 4Plastic**

By volume

Add thinner 7050 to adjust the viscosity.	10-15%
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### **Primer 7080 M8 Acryfill**

By volume

4 : 1

7080 M8 Acryfill	4 (vol.)
9082/9085 2K Hardener	1 (vol.)
7035 4Plastic	10%
7030/7050/7070 Acrylic Thinner	0-5% <sup>(1)</sup>

<sup>(1)</sup> Use if necessary.

### **Primer Filler M12 SFR Superfast**

By volume

5 : 1

7120 M12 SFR Superfast	5 (vol.)
7125 HS Hardener	1 (vol.)
7035 4Plastic	10%
7050 Acrylic Thinner	0-10% <sup>(1)</sup>

<sup>(1)</sup> Use if necessary.

### **Spray gun setup**



Nozzle	1,4 - 2,5 mm
Pressure (upper cup)	1,5 - 2 bar
Pressure (suction cup)	Verify manufacturer's info

### **Application**

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Total dry film build	120 -180 µm
Number of coats	2-3
Flash-off	5-10 min

### **Drying**



Drying times of each primer fillers depends on the primer filler, used hardener and thinner. Drying times for each primer filler are available in separate technical data sheets.

### **Packaging**

Product number	Description	Volume/Weight	Packaging
7035-0,5	/	0,5 L	12

### **Volatile organic compounds**

The VOC value for this product is g/L

### **Testing of material**

Any kind of testing of the applied material (adhesion test, stone-chip test, chemical resistance, salt chamber test ...) has to be done at least 15 days after the application.

### **Shelf life**

Min. 24 months from the production date under normal storage conditions and unopened can.

### **Additional information**

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.



Technical data sheet

2026-2

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Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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