

## 1818 Fast-Prime, Gray

**One component HS high fill quick drying filler in aerosol for small repairs and sand-through areas. Product is very easy to apply even in higher thickness. The surface appears smooth and is easy to sand dry or wet. Direct to metal application (corrosion protection for small repair areas).**

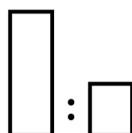
- suitable substrate for all kinds of topcoats
- resistant to antisiliconic degreaser
- high filling power
- easy to sand
- fast drying
- wet-on-wet application

### Substrate preparation

Clean, dry, and degrease the surface with a suitable anti-silicone cleaner.

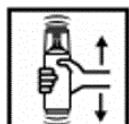
Like other 1K materials, 1818 Fast-Prime is not intended for application over polyester putty-bodyfiller.

### Mixing ratio



The product is ready for use!

### Spraygun setup



Shake the can thoroughly until the mixing balls move freely.

Number of coats: 2 - 3

Spraying distance: 25 - 30 cm

Flash-off between layers: 3 - 5 min

Dry film thickness: 20 - 45 µm

After spraying turn the can upside down and spray until the valve is clean. It is strongly recommended that ready to use product is applied at temperature above 15 °C/59 °F.

### Drying

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Dust dry (20°C/68°F)	5 – 10 min
Touch dry (20°C/68°F)	15 – 25 min
Recoatable (20°C/68°F)	Min: 10 – 30 min; Max: 12 h
Dry to sand (20°C/68°F)	30 min

### Packaging

Product number	Description	Volume/Weight	Packaging
1818-A	White	400 mL	12
1818-B	Dark Grey		
1818-C	Grey		

### Volatile organic compounds

The VOC value for this product is 770 g/L

The product category is VOC 2004/42/EC(840).

### Shelf life

Min. 24 months from the production date under normal storage conditions and unopened can.

### Additional information



Technical data sheet

2025-4

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FOR PROFESSIONAL USE ONLY!

Always read the instructions.

**IMPORTANT:** This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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